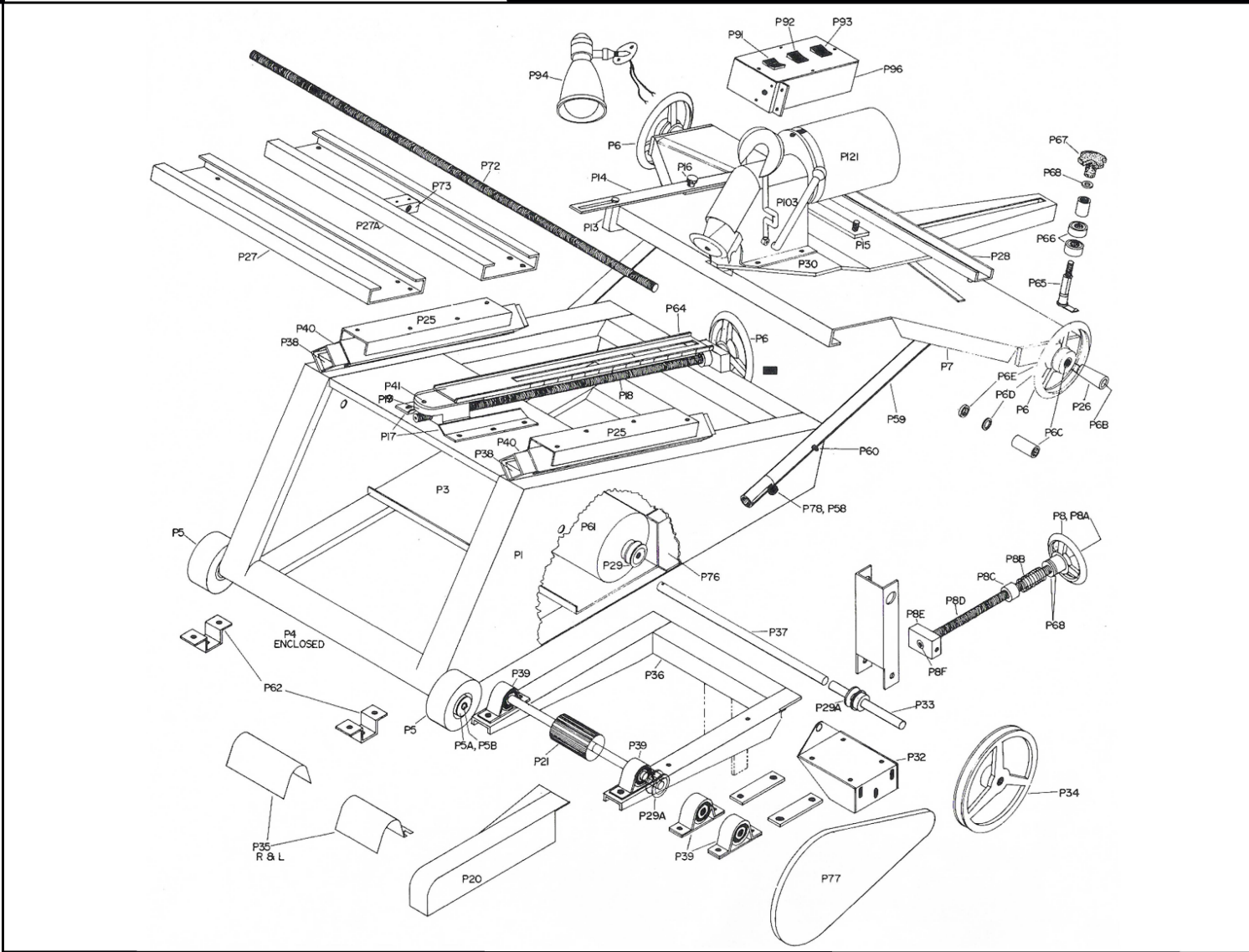


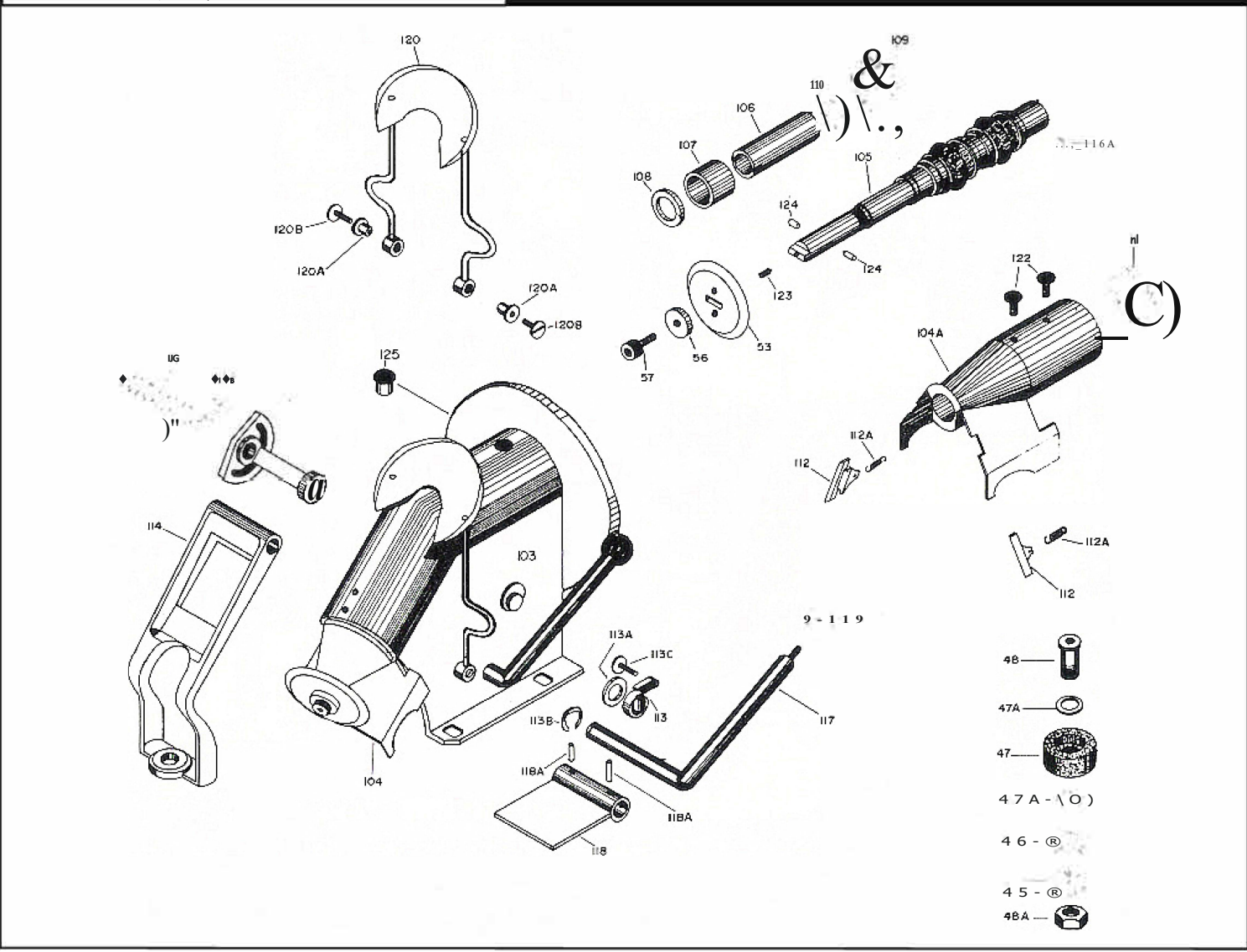
MODEL 400B PORTA TRUER



PARTS

No.	Part Name	No.	Part Name	No.	Part Name	No.	Part Name	No.	Part Name
P1	CABINET, WELDED	P8F	STOP WASHER	P27	FRONT CROSS SLIDE	P41	BEARING, S3KDD,RAD	P74	SWITCH BOX
P3	MOTOR PAN	P13	RADIUS ARM SUPPORT	P28	MOTOR BS HOLD DOWN	P42	BEARING BOLT AND NUT	P76	TOOL TRAY
P4	AXLE	P14	PRIMARY LAG ARM	P29	1½"P x ¾"B PULLY	P58	SLIDE BOLTS	P77	8" PULLEY COVER
P5	4"WHEEL	P15	SECONDARY LAG ARM	P29A	1½"P x ½"B PULLY	P59	HANDLE BAR	P78	KNURLED HANDLE BOLT
P5A	PLATED WASHER	P16	KNURLED PIVOT SCREW	P30	MOTOR BASE	P60	HANDLE PIVOT ROD	P91	REV. BLADE SWITCH
P5B	AXLE BOLT	P17	GIBS V BLOCK	P32	POWER TRANS BRACKT	P61	1/3 HP LOWER MOTOR	P92	DRIVER ROLLER SWITCH
P6	6" HANDWHEEL	P18	INFEED SCREW	P33	POWER TRANS SHIFT	P62	FOOT PADS	P93	LIGHT SWITCH
P7	TABLE TOP ASSBY	P19	V BLOCK INFEED NUT	P34	8" PULLEY TRANSFER	P64	PROFILE ARM	P94	COMPLETE LAMP
PB	4" HANDWHEEL	P20	PULLY COVER	P35	DRIVE ROLLER COVERS	P65	PROFILE BOLT	P96	SWITCH BOX W COVER
PBA	BRONZE BUSHING	P21	DRIVER ROLLER	P36	YOKE DRIVE ROLLER	P66	PROFILE BLT BEARING	P103	HEAD COMPLETE
PBB	COMPRESSION SPRING	P22	41260 V-BELT	P37	YOKE PIVOT ROD	P67	PROFILE KNOB	P121	MOTOR, TOP, 1/3 HP
PBC	COLLAR SET	P23	4L310 V-BELT	P38	RAIL MOUNT BLOCK	P68	WASHER	P68	HANDLE BOLT W/NUT
PBD	DRIVER ROLLER SCREW	P25	SHOE RAIL	P39	PB¾" BEARINGS	P72	TOP TABLE CRSSFD SCREW	P6C	COPPER BUSHING
PBE	PIVOTED BRASS NUT	P26	HANDLE FOR P6	P40	MAIN RAIL	P73	TOP TABLE CRSSFD NUT	P6D	BRASS WASHER-1/16"
								P6E	BRASS WASHER

400B {1 03} CUTTER HEAD



PARTS

No.	Part Name	No.	Part Name	No.	Part Name	No.	Part Name
45	STONE BEARING	104	BEARING HOUSE COMPLETE	113	COIL SPRING	118A	ROLL PIN
46	STONE DUST CUP	104A	BEARING HOUSING ONLY	113A	WASHER	119	ARM KNOB
47	STONE	105	SHAFT WITH UNIVERSAL	113B	LOCK RING	120	BLADE GUARD
47A	STONE BOLT WASHER	106	SLEEVE ADJUSTMENT	113 (	SCREW FOR COIL SPRING	120A	BUSHING
48	STONE BOLT	107	BRONZE BRUSHING	114	STONE CARRIAGE	120B	SCREW TO HOLD BLADE GUARD
48A	STONE BULT NUT	108	SEAL	115	CARRIAGE ADJUSTMENTSCREW FOR	121	1/3 HP MOTOR (NOT SHOWN)
53	BLADE	109	BEARING	115A	CARRIAGE ADJUSTMENT	122	BUTTON HEAD SCREW
56	BLADE MOUNTING WASHER	110	LOCK RING (EXT.)	116	CARRIAGE ASSEMBLY PIN	123	POINTED SET SCREW
57	BLADE CAP SCREW	111	LOCK RING (INT.)	116A	SETSCREW	124	SLEEVE LOCKING PIN (BRASS)
103	COMPLETE HEAD (LESS MOTOR)	112	SPRING MOUNTED CARBIDE	117	MANUAL SHARPENER ARM	125	HOLE PLUG
103A	HEAD (SHELL ONLY) NOT SHOWN	112A	SPRING CARBIDE	118	PRESSURE LEVER		