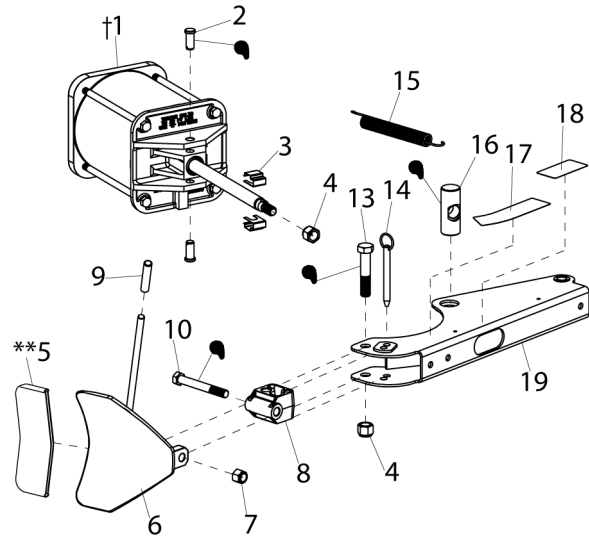


BL Arm Assembly

Item	Part No.	Description
†1	81833125	B.L. Cylinder, 1/4" Fitting (70 Series, Hand Operated)
2	8181949	5/8 x 1-3/8 Clevis Pin
3	8181912	Clevis Clip
4	8182016	3/4"-10 Nylon Insert Lock Nut, Gr.5
**5	8183606	Shoe Bootie Kit, Pkg of 2
6	85608038	B.L. Shoe, Handle & Pivot W/C (Hand Operated)
7	8182043	5/8-11 Nylon Insert Lock Nut Gr.5
8	8181951	B.L. Shoe Pivot Bracket
9	8100979	3/4", Rubber Hand Grip (Hand Operated)
10	8182011	5/8-11 x 5" Hex Hd Cap Scr, Gr.5
*11	85608033	B.L. Arm Valve Assembly
	8185755	B.L. Arm Valve Assy (old style)
12	902189	1/4-20 x .504 HHCS
13	8182009	3/4-10 x 3 3/4" HHCS
14	8120326	ø1/2" Hitch Pin
17	8181970	Bead Loosener Caution Decal
18	8182768	Bead Loosener Caution Decal
19	8182002	B.L. Arm
20	8185558	Shoulder Screw
21	85000047	10/24 x 1" HHCS Screw
22	8301035	3/8-16 Hex Nyloc Nut
23	8182682	10-24 Nylon Insert Lock Nut Gr.5
24	85608037	Lever Link
25	8106301	1/4" Hex Hd Self Tap Screw, Gr.5
26	8182044	Neoprene Cushion Clamp
27	85608034	B.L. Lever Assembly
28	85608569	Heim Joint
29	8182457	3/4" Washer
30	85608567	Spacer
31	85608566	Spacer
32	8182579	Screw



● APPLY GREASE TO THESE LOCATIONS

†Cylinder Assemblies (see page 14)

***Valve Assemblies (available only as individual components, see page 15)**

**Accessory Item

Valve Assemblies

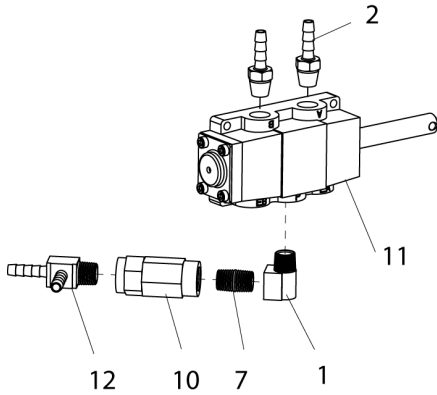
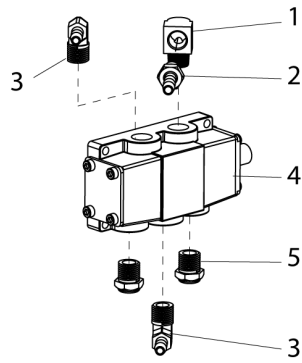
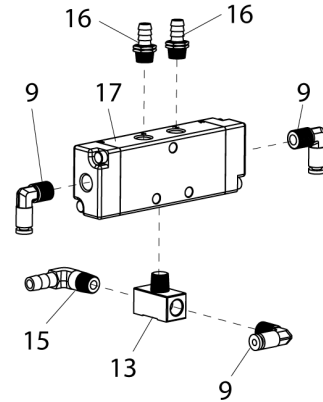


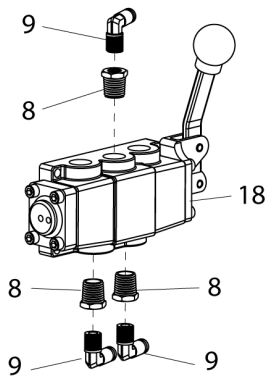
Table Top Clamp Pedal Valve Assembly



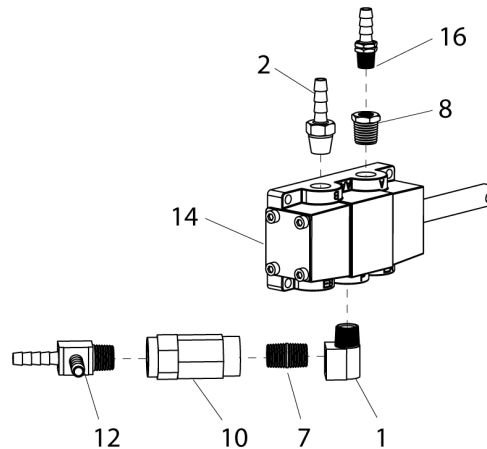
Bead Loosener Arm Valve Assembly



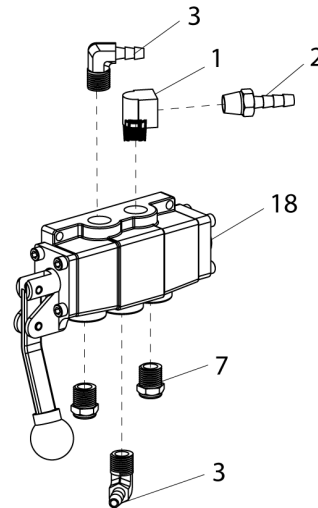
Pilot Valve Assembly



Helper Arm Valve Assembly



Tilt Pedal Valve Assembly



Auxiliary Tower Valve Assembly

Item	Part No.	Description	Item	Part No.	Description
1	8000372	1/4 NPT, 90° St. ELL Fitting	11	8184369	4-Way w/Pull Pin Valve
2	8000378	1/4" Brass St. Fitting	12	8110325	1/4" NPT Male Run Tee
3	8000376	ELL 90° 1/4 Hose Fitting	13	8110328	1/8" NPT Tee
4	8184878	4-way Valve, Pedal Operated	14	8181986	4-Way w/Pull Pin Valve
5	85607855	1/4 NPT Muffler, Small	15	8110497	Male Elbow 1/8 NPT x 1/4 Hose
6	8105615	Small Muffler	16	8183369	1/4" Hose Fitting, 1/8" NPT w/ Orifice
7	8000580	1/4 NPT Close Nipple	17	85610044	4-Way Pilot Valve
8	8109481	1/4 NPT x 1/8 NPT RDCR Fitting	18	85609908	3 Position Valve
9	8181997	90° Elbow 1/8 NPT x 1/8" Fitting			
10	8104969	Check Valve			