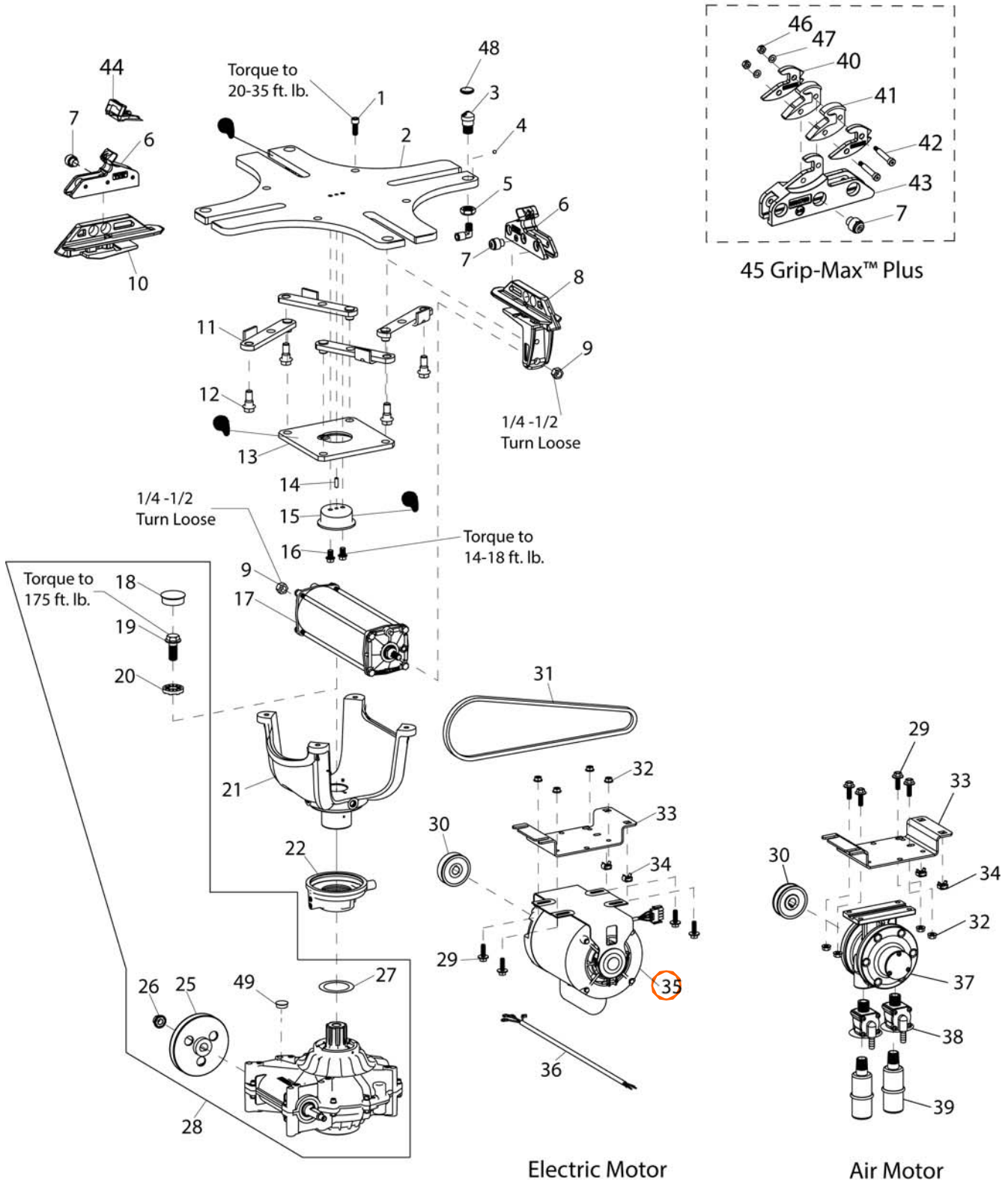


Table Top and Shaft Housing Assembly

Item	Part No.	Description	Item	Part No.	Description	
1	8181929	3/8-16 x 1" Gr.8 Skt. Hd. Cap Scr.	31	8180047	Motor V-Belt, 4L380	
2	8181704	Table Top Plate		85608496	Motor V-Belt, 4L390	
3	8182024	Inflation Nozzle	32	8182178	5/16-18, Hex. Whiz Lock Nut	
4	8182025	1/4" Steel Ball	33	85609921	Motor Mounting Bracket	
5	8182083	3/4" Jam Nut	34	8143044	Tinnerman Sq. Captive Nut 3/8-16	
6	8184126EX	Adjustable Rim Clamp	35	8184691	Motor, Electric 115V	
7	8182250	Adj. Clamp Plunger/Spring Assy.		8182621	Motor, Electric 220V, 50Hz, 1ø	
8	8182248	Carrier/Cover - Cylinder End		85609751	Motor, Electric 115V, 60Hz, 2-speed (90x only)	
9	8101039	1/2" Lock Nut, Gr.5		85610405	Motor, Electric 220V, 50/60Hz, 2-speed (90x only)	
10	8182249	Carrier/Cover - Clamp Adj.		36	8184562	Motor Cable Assy, 4-wire w/plug, 115V
11	85610388	Pivot Link W/C		8181511	Motor Cable Assembly, 4-wire, 220V	
12	8182279	Adj. Clamp Link Bolt		85000632	Motor Cable Assembly, 5-wire, 220V	
13	8181731	Table Top Pivot Plate		85610389	Motor Cable Assembly, 2-speed, 115V	
14	8183476	ø1/4" x 3/4" Roll Pin		85610438	Motor Cable Assembly, 2-speed, 220V	
15	8181733	Pivot Block	37	8181190	Air Motor, Gast. 6AM	
16	8183452	5/16-18 x 5/8" Flange Whiz-lock Scr.	38	85606398	Exhaust Valve	
†17	8182613	Table Top Cylinder Assembly	39	8181206	1/2" NPT Muffler	
18	8182627	1-5/8" Dia. Cap Plug	40	85607160	3-position Laminated Clamp Cover Plus Points	
19	8181742	16MM x 40mm Hex Head Bolt Gr.10.9		85607429	3-position Laminated Clamp Cover Plus w/o Points	
20	8182979	ø16mm Molded Washer	41	85607161	Laminated Clamp Plus Grip	
21	8181990	Spider Assembly	42	85000610	1/4 x 1-1/4 x #10-24 Shoulder Screw	
22	8182619	Rotary Coupling Assembly	43	85607159	3-position Laminated Clamp Plus	
25	85606734	Transmission Pulley (3-hole)	**44	8183604	Bootie Kit, Rim Clamp, Pkg of 10	
	85607708	Transmission Pulley (4-hole)	**45	85607787	Grip Max Plus™, Laminated Clamps, Pkg. of 4	
	8181658	Transmission Pulley (6-hole)		85607786	Grip Max Plus™, Laminated Clamps (External Clamp Only), Pkg. of 4	
26	8140567	1/2-13, Hex. Whiz-lock Nut	46	8182682	#10-24 Rvsble Hex Lk Nut	
27	8183156	ø2" X ø2 3/4" x .010 Washer	47	8301805	#10 Washer	
28	85608497	Transmission Kit	48	85609097	Hole Plug (Table w/o Inflation Jets)	
29	8120325	5/16-18 x 1 Ser. Wash.Hd.Scr., Gr.5	49	85610108	Transmission Hole Plug	
30	8184674	Motor Pulley				

†Cylinder Assemblies

**Accessory Item



APPLY GREASE TO THESE LOCATIONS