

Helper Arm Assembly

Item	Part No.	Description
1	8100964	1-1/4-inch Retaining Ring
2	8185593	Auxillary Arm Small Roller
3	8181983	10-24 x 5/8 BHSCS, Gr.8
*4	85609907	Helper Arm Valve Assembly
5	8180217	5/16-18 x 3/8-inch Set Screw
6	85609884	Front Arm Weldment
7	8185594	Auxillary Roller Shaft
8	8185592	Auxillary Arm Large Roller
9	8182579	HHCS Screw
10	8182016	3/4-10/E23 Nylon Hex Nut
11	85609886	Rear Arm Weldment
12	85610016	3/4-10 x 7 HHCS Screw, Gr.5
13	8182044	Neoprene Cushion Clamp
14	8106301	1/4" Hex Hd Self Tap Screw, Gr.5
15	85607010	3-inch Cylinder Assembly
16	85606919	Ext. Retaining Ring
17	8185035	13mm Flat Screw
18	85609897	Cylinder Rod End
19	85610249	Vertical Slide
20	8182457	Washer
21	85610284	SCS Flat HD Screw
22	85610250	Long Guide Gib
23	8143815	3/8-16 x 3-1/2 HHC Screw
24	85609885	Tube Bracket Weldment
25	8181872	Torsion Spring Sleeve
26	85609899	Female Half Clamp
27	8301035	3/8-16 Hex Nyloc Nut
28	7000230	1/2" Rubber Hand Grip
29	8184226	1/4-28 Grease Fitting
30	8106303	3/8" Whiz Lock Nut, Gr.5
31	85610241	Spacer
32	8181997	90° Elbow 1/8 NPT x 1/8" Fitting
33	8109481	1/4 NPT x 1/8 NPT RDCR Fitting
34	871101642	1/4 NPTMX, 1/4F TEE FITTING

***Valve Assemblies (available only as individual components, see page 22)**

