

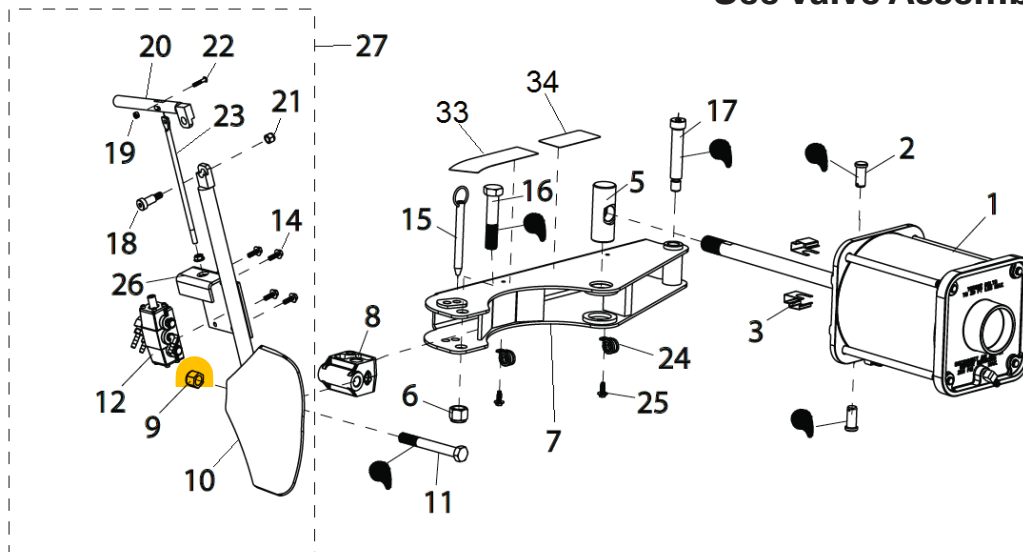
## BL Arm Assembly

| Item | Part No. | Description                         | Item | Part No. | Description                      |
|------|----------|-------------------------------------|------|----------|----------------------------------|
| 1    | **       | B.L. Arm Cylinder Assembly          | 19   | 8182682  | 10-24 Nylon Insert Lock Nut Gr.5 |
| 2    | 8181949  | 5/8 x 1-3/8 Clevis Pin              | 20   | 85610228 | B.L. Lever Assembly              |
| 3    | 8181912  | Clevis Clip                         | 21   | 8301035  | 3/8-16 Hex Nyloc Nut             |
| 5    | 85607837 | B.L. Cylinder Rod Pivot Pin         | 22   | 925757   | 10/24 x 1" HHCS Screw            |
| 6    | 8182016  | 3/4"-10 Nylon Insert Lock Nut, Gr.5 | 23   | 85608037 | Lever Link                       |
| 7    | 8182002  | B.L. Arm                            | 24   | 8182044  | Neoprene Cushion Clamp           |
| 8    | 8181951  | B.L. Shoe Pivot Bracket             | 25   | 8106301  | 1/4" Hex Hd Self Tap Screw, Gr.5 |
| 9    | 8182043  | 5/8-11 Nylon Insert Lock Nut Gr.5   | 26   | 8182178  | 5/16-18 Whiz Lock Nut            |
| 10   | 85608042 | Bead Loosener Assembly              | 27   | 85608286 | B.L. Shoe Assembly, APX          |
| 11   | 8182011  | 5/8-11 x 5" Hex Hd Cap Scr, Gr.5    | 28   | 85608569 | Heim Joint                       |
| 12   | 85608033 | B.L. Arm Valve Assembly             | 29   | 8182457  | Washer                           |
|      | 8185755  | B.L. Arm Valve Assy (old style)     | 30   | 85608567 | Spacer                           |
| 14   | 8143168  | 1/4-20 x 3/4 Whiz Lock Screw        | 31   | 85608566 | Spacer                           |
| 15   | 8120326  | Hitch Pin, ø1/2"                    | 32   | 8182579  | Screw                            |
| 16   | 8182009  | 3/4-10 x 3 3/4" HHCS                | 33   | 8181970  | Decal-Pstn, Shoe, B/L            |
| 17   | 85608582 | 3/4x3 1/2 SHSHS Screw               | 34   | 85611207 | Decal-Ctn, Arm, B/L              |
| 18   | 8185558  | Shoulder Screw                      |      |          |                                  |

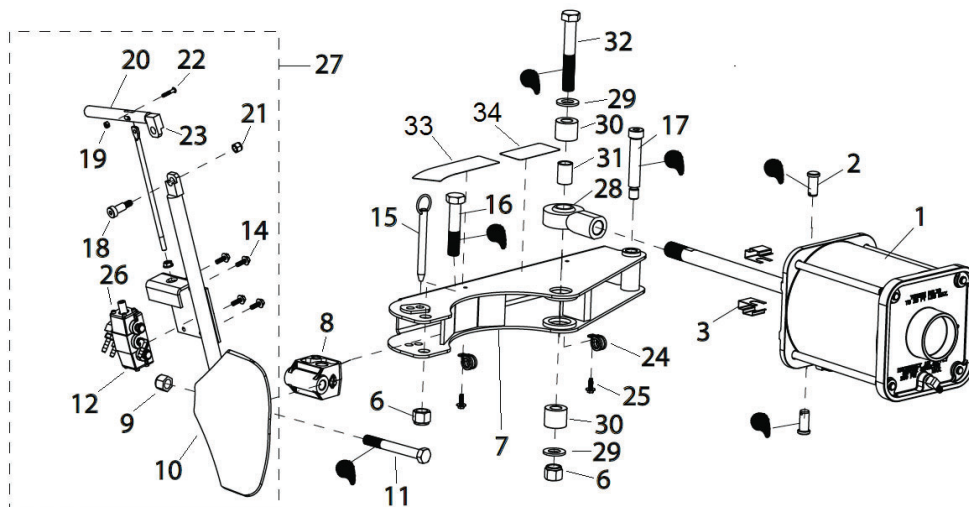
**\*\* See Cylinder Assemblies pgs. 20 - 21**

**\*\*\* See Valve Assemblies pgs. 22 - 23**

### Bead Loosener Pivot Pin Style



### Bead Loosener Rod End Style



 Apply Grease To These Locations